## PROCEDURE FOR SETTING OVERHEAT PROTECTOR

## MAGNA-CLAVE MODEL

- 1. Remove-outer casing and install new overheat protector on heating element. (PN A63-004505)
- 2. Place a 30-amp AC ammeter in series with power supply line. The Magna-Clave should draw 22 to 24 amperes.
- 3. Begin a normal sterilizing cycle. When wall heaters cut off, current will drop to 12 amperes.
- 4. Remove control thermostat knob (on front panel) and rotate thermostat shaft clockwise one-half turn from top steam setting.
- 5. Pressure should reach 28 to 30 PSI without being cut off by either thermostat. If current is cut off, adjust overheat protector counter-clockwise to restore current flow.
  - CAUTION.... DO NOT LET PRESSURE EXCEED 35 PSI.
- 6. After pressure reaches 28 to 30 PSI, turn overheat protector adjusting screw clockwise until current is cut off to element. (Ammeter will show no current).
- 7. Slowly rotate adjusting screw counter-clockwise until current again flows to element. Continue to turn 3/4 of a turn past point where current flows.
- 8. Turn control thermostat shaft (on front panel) 1/2 turn counter-clockwise and set for 27 PSI. Replace thermostat knob.